User Guide

AMERICH®

operating instructions

Airbath®
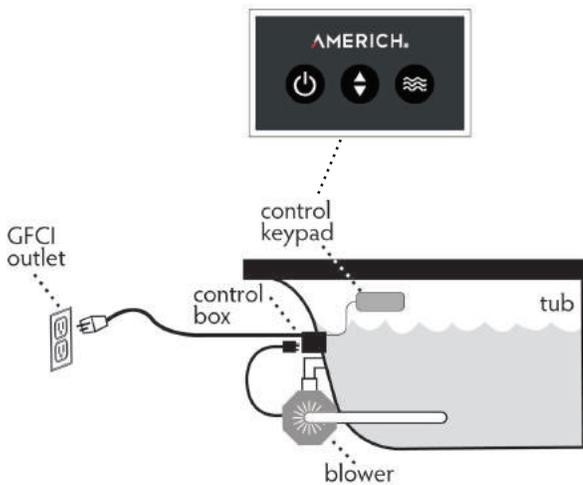
*Always use dedicated outlets for each power supply.***

On/Off Key
1st Press: The blower starts at 50%
2nd Press: The blower stops

System Speed
1st Press: Press and hold to increase the blower speed, release pressure at the desired speed.
2nd Press: Press and hold to decrease the blower speed, release pressure of the desired speed.

Wave Mode
1st Press: Wave - Speed will vary gradually from maximum to minimum.
2nd Press: Pulse - Speed will go directly to minimum and then straight back to maximum.
*3rd Press:* Returns to maximum speed.

Water Level Sensor

If water falls below water level sensor while blower is on, an automatic purge will initiate in thirty minutes to dry the air channels.

Automatic Purge

Thirty minutes after the water falls below the water level sensor the blower will start again for a one-minute purge cycle allowing piping to thoroughly dry.

AIRBATH® + LIGHT
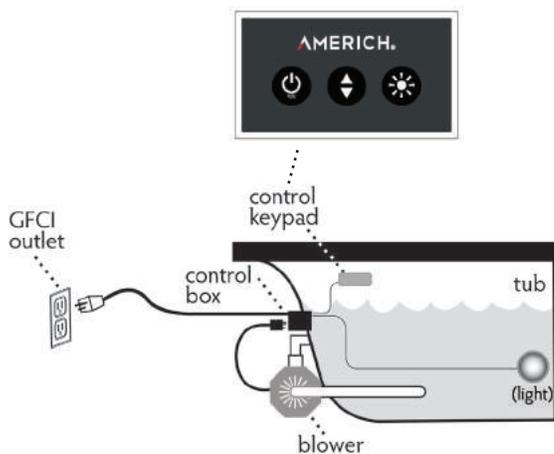
*Always use dedicated outlets for each power supply.***

On/Off Key
1st Press: The blower starts at 50%.
2nd Press: The blower stops.
While the blower functions press and hold
3 sec.: Wave - Speed will vary gradually from maximum to minimum
6 sec.: Pulse - Speed will go directly to minimum and then straight back to maximum.

System Speed
1st Press: Press and hold to increase the pump speed, release pressure at the desired speed.
2nd Press: Press and hold to decrease the pump speed, release pressure of the desired speed.

Chromotherapy
1st Press: Auxiliary equipment
ON > White
2nd Press: Slow rainbow cycle
3rd Press: Fast rainbow cycle
4th Press: Turquoise, Blue, Magenta,   Red, Orange, Yellow, Green
Return to slow rainbow cycle
Press and Hold 1 sec.: Auxiliary equipment OFF

Automatic Purge
*(only available with models equipped with Airbath®)*

Thirty minutes after the water falls below the water level sensor the blower will start again for a one-minute purge cycle allowing piping to thoroughly dry.

**Note: Blower hose for AirBath Systems is shipped loose:
   1) Remove red caps from blower and check valve.
   2) Attached grey hose to blower and check valve.
   3) Tighten clamp around each end.
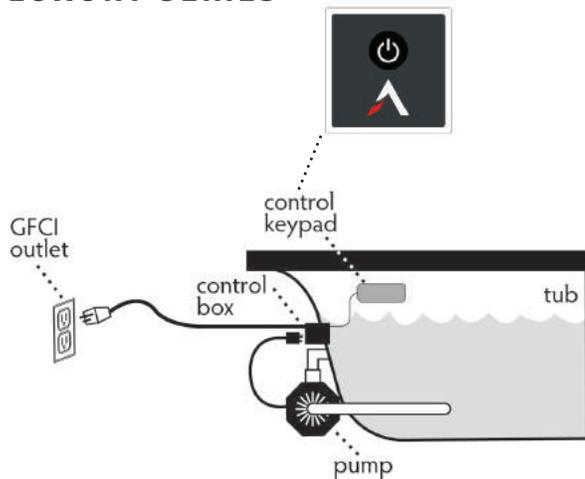
operating instructions

BUILDER SERIES
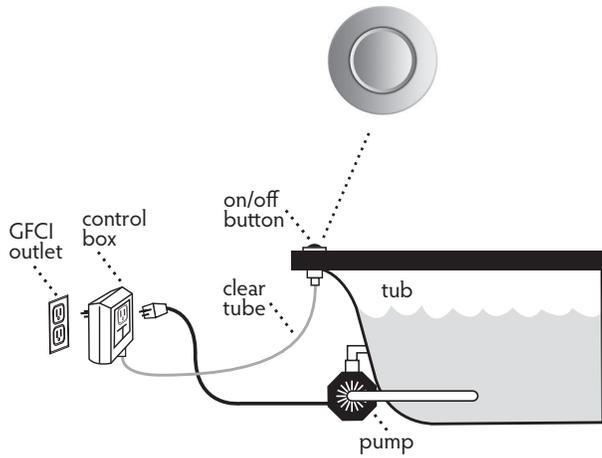
The Builder Series whirlpool is equipped with an On/Off Button (fill tub until the highest jet is covered by at least 2" of water. Do not run pump without water in the tub.)

1. Press the Button to start the pump.

2. Press a second time to stop the pump. The Control Box is manufactured with a 10 minute timer that will turn off the unit automatically. To continue your bath, simply push the Button to repeat the cycle.

Note: If OPTIONAL built in water level sensor is installed on your tub, fill the tub with water until the water level sensor pad is covered. Now you can press the Button to start the pump.

GFCI outlet *control box* *on/off button* *clear tube* *tub* *pump*

Always use dedicated outlets for each power supply.**

LUXURY SERIES

control keypad *GFCI outlet* *control box* *tub* *pump*

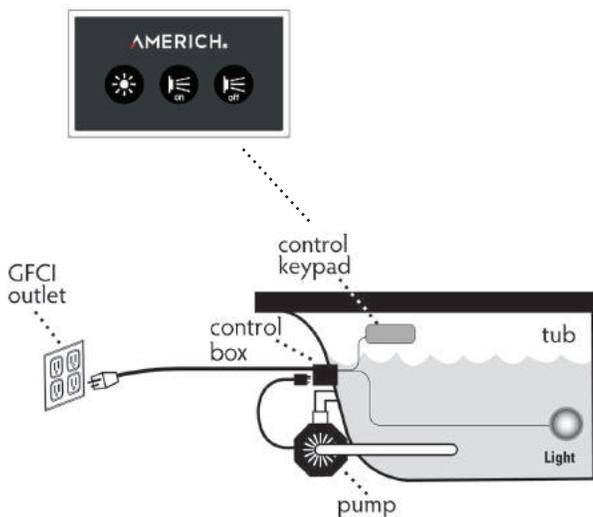*Always use dedicated outlets for each power supply.***

1. Press the Button to start the pump.

2. Press a second time to stop the pump. The Control Box is manufactured with a 20 minute timer that will turn off the unit automatically. To continue your bath, simply push the Button to repeat the cycle.

Water Level Sensor

If water falls below water level sensor while pump is on, the system will turn OFF.

PLATINUM SERIES *OR* LUXURY SERIES + LIGHT

AMERICH

control keypad *GFCI outlet* *control box* *tub* *Light* *pump*

Always use dedicated outlets for each power supply.**

Starts pump   Stops Pump

Chromotherapy

1st Press: Auxiliary equipment ON > White
2nd Press: Slow rainbow cycle
3rd Press: Fast rainbow cycle
4th Press: Turquoise, Blue, Magenta, Red, Orange, Yellow, Green

Return to slow rainbow cycle

Press and Hold 1 sec.: Auxiliary equipment OFF

Water Level Sensor

If water falls below water level sensor while blower is on, the system will turn OFF.

operating instructions

COMBO SERIES + LIGHT

AMERICH

GFCI outlet

control keypad

control box

tub

light (if applicable)

blower

pump
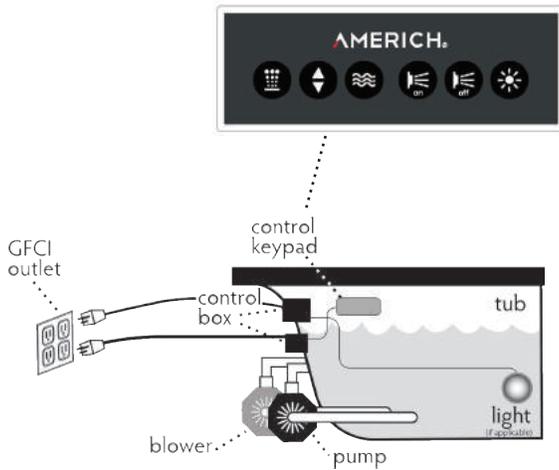
*Always use dedicated outlets for each power supply.***

Blower On/Off

1st Press: The blower starts at 50%
2nd Press: The blower stops.

Blower System Speed

1st Press: Press and hold to increase the blower speed, release pressure at the desired speed.
2nd Press: Press and hold to decrease the blower speed, release pressure at the desired speed.

Blower Wave Mode

1st Press: Wave - Speed will vary gradually from maximum to minimum.
2nd Press: Pulse - Speed will go directly to minimum and then straight back to maximum.
3rd Press: Returns to maximum speed.

Pump On/Off

The pump starts

The pump stops

Chromotherapy

1st Press: Auxiliary equipment ON > White
2nd Press: Slow rainbow cycle
3rd Press: Fast rainbow cycle
4th Press: Turquoise, Blue, Magenta, Red, Orange, Yellow, Green
Return to slow rainbow cycle
Press and Hold 1 sec.: Auxiliary equipment OFF

Water Level Sensor

The system will turn OFF if the water level falls below the water level sensor while pump is on.

If water falls below water level sensor while blower is on, an automatic purge will initiate in thirty minutes to dry the air channels.

Automatic Purge

Thirty minutes after the water falls below the water level sensor the blower will start again for a one-minute purge cycle allowing piping to thoroughly dry.

Each system will automatically stop after 20 minutes.

**Note: Blower hose for AirBath Systems is shipped loose:
  1) Remove red caps from blower and check valve.
  2) Attached grey hose to blower and check valve.
  3) Tighten clamp around each end.

IMPORTANT: Keep these instructions with the Americh Installation Instructions. These operating instructions are for units with systems. All installation, warnings, warranties, and other such information can be found in the Americh Installation Instructions. Go to www.americh.com for additional copies.

Manufacturer recommends the use of Jet Fresh® or a similar system cleaning solution to maintain your whirlpool or Airbath® System.

Always check www.americh.com for the most updated installation instructions.